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IS 8149 (1994): Functional requirements for twin co2 fire extinguishers (trolley mounted) [CED 22: Fire Fighting]

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(पहला पुनरीक्षण)

Indian Standard

FUNCTIONAL REQUIREMENTS FOR TWIN CO_2 FIRE EXTINGUISHER (TROLLEY MOUNTED)

(First Revision)

UDC 615·845·4

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BUREAU OF INDIAN STANDARDS
MANAK BHAVAN, 9 BAHADUR SHAH ZAFAR MARG
NEW DELHI 110002

February 1994 Price Group 2

AMENDMENT NO. 1 APRIL 2005
TO
IS 8149 : 1994 FUNCTIONAL REQUIREMENTS FOR TWIN CO_2 FIRE EXTINGUISHER (TROLLEY MOUNTED)

(First Revision)

(*Foreword, para* 4) — Substitute 'halo-carbon clean agent' *for* 'Halon'

(*Page* 2, *clause* **4.7**) — Substitute the following for the existing:

'1 kg Portable fire extinguisher, ABC type Dry Powder (stored pressure) conforming to IS 13849 or halo-carbon clean agents as per IS 15493 '

(*Page* 3, *Annex A*) — Insert the reference of the following standards at the appropriate place.

IS 13849 1993	Specification for portable fire extinguisher dry powder type (constant pressure)
IS 15493 2004	Gaseous fire extinguishing systems — General requirements

(CED 22)

Reprography Unit, BIS, New Delhi, India

AMENDMENT NO. 2 FEBRUARY 2010
TO
IS 8149 : 1994 FUNCTIONAL REQUIREMENTS FOR TWIN CO_2 FIRE EXTINGUISHER (TROLLEY MOUNTED)

(First Revision)

(*Page* 2, *clause* **6.2**) — Substitute the following for the existing:

"Each extinguisher body shall be painted either with epoxy powder coating or synthetic enamel paint. The shade shall be 'Fire Red' or 'Post Office Red' conforming to Shades No. 536 or 538 of IS 5.

NOTES

1 Whenever epoxy powder coating is applied on the external surface of mild steel body for anti-corrosive treatment, synthetic enamel paint coating is not required.

2 The body of extinguisher shall be of good finish, clear of all burrs and sharp edges."

(CED 22)

Reprography Unit, BIS, New Delhi, India

Fire Fighting Sectional Committee, CED 22

FOREWORD

This Indian Standard (First Revision) was adopted by the Bureau of Indian Standards, after the draft finalized by the Fire Fighting Sectional Committee had been approved by the Civil Engineering Division Council.

The requirements of the CO_2 fire extinguishers up to 22·5 kg as single cylinder are covered under IS 2878 : 1986 'Specification for fire extinguisher, carbon dioxide type (portable and trolley mounted)'. For easy transportation and maintenance thin cylinders are also used. This standard therefore covers the requirements of trolley mounted CO_2 fire extinguishers of twin cylinders.

In some cases it will be necessary to have a fully charged dry chemical powder fire extinguisher along with CO_2 or Halon cylinders.

This standard was first published in 1976. This revision includes the alternate provision of Halon type fire extinguishers along with dry powder fire extinguishers.

For the purpose of deciding whether a particular requirement of this standard is complied with, the final value, observed or calculated, expressing the result of a test or analysis, shall be rounded off in accordance with IS 2 : 1960 'Rules for rounding off numerical values (*revised*)'. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

Indian Standard

FUNCTIONAL REQUIREMENTS FOR TWIN CO_2 FIRE EXTINGUISHER (TROLLEY MOUNTED)

(First Revision)

1 SCOPE

This standard covers the requirements of twin CO_2 fire extinguisher (trolley mounted).

2 REFERENCES

The Indian Standards listed in Annex A are necessary adjuncts to this standard

3 MATERIAL

3.1 Cylinder

The CO_2 extinguisher body (cylinder) shall conform to IS 7285 : 1988 or cylinder approved by the Chief Controller of explosives.

3.2 Valve

The material to be used for grip valve, valve head, manifold, nozzle shall be of brass conforming to grade FLB of IS 6912 : 1985.

3.3 Applicator Tubes

Applicator tube shall be manufactured out of light alloy tube conforming to IS 617 : 1975.

3.4 Hose

It shall be high pressure type having a minimum bursting pressure of 300 kg/cm^2.

3.5 Discharge Horn

This shall be of material which is non-conductor of electricity like fibre or any other similar material.

3.6 Washer

Washer for manifold and adaptor shall be made from fibre.

3.7 Trolley

M. S. Section shall be used for fabrication of trolley.

4 CONSTRUCTION

4.1 The extinguisher shall comprise of two charged 6-7 kg CO_2 cylinders and mounted on the trolley. The cylinder shall be charged with liquid CO_2 gas in accordance with IS 3710 : 1978. The cylinder shall be fitted with valve head and dip tube along with a piercing head incorporating a lever arm and cutter mechanism (Complete with safety pin and chain) for piercing the hermetic sealing. The discharge outlet connection of the valve heads shall be connected to a common manifold. Outlet connection shall be provided on the manifold to receive a 9·5 mm, 12 mm nominal bore length hose fitted with union connections. The other end of the hose shall be connected to a tee connection fitted to the base of telescopic applicator tube, lower portion of which shall be provided with a lever type of press control valve and handle. The other end of the applicator tube shall terminate in discharge nozzle and deflector plate. This discharge nozzle shall be arranged to receive a discharge horn which when not in use shall be mounted on the base of trolley with the clamp.

4.2 The applicator shall comprise of telescope tube complete with lever type grip valve at the inlet end. At the discharge end the applicator should be connected to elbow and discharge horn with nozzle. The construction and design of the whole assembly shall be such as to give rigidity with when coupled with lightness in weight to facilitate handling in the extended position. When extended the applicator shall be (3 5 ± 0 25) metres overall from the centre of the discharge nozzle to the base of the grip control valve. The base of applicator tube should be screwed to the grip valve and this grip valve should be screwed to tee piece: one end of tee piece to suit grip valve and other end to take hose with connection and third end to form steam for locating in internal diameter of socket on chasis frame. The opposite end of the telescopic applicator shall be fitted with deflector plate terminating in two concentric bosses, one to take the discharge horn or cone, the other for nozzle A gland and stop will be provided at the limit of travel on the telescopic tube, the gland to be gas-tight against full pressure of the cylinders. The telescopic action shall be capable of extension by gas pressure or by hand and knurled ring shall be incorporated to lock the tube in extended position. The closing of the telescopic action shall be by hand. Insulating grips shall be provided at convenient points on the outer tube. The valve shall be operated by spring loaded lever. Pressure on the lever against the springs shall open the valve, on the release of the pressure, valve *shall automatically close. The valve shall* operate and show no sign of leakage when subject to hydrostatic pressure of 300 kgf/cm^2. A safety vent shall be provided in the base sealed with suitable gauge, copper bursting disc in accordance with IS 3224 : 1979 or phospher bronze. The operating lever grip shall be on the outlet side of the lever type grip valve.

4.3 The valve head shall comply with IS 3224 : 1979. *It shall embody* a lever operated spring loaded device for piercing the sealing disc. It shall be screwed in conformity with IS 3224 : 1979 to suit the cylinder neck. A filling plug with a safety bursting disc in accordance with IS 3224 : 1979 shall be incorporated in the adaptor design. Each valve head lever shall be provided with a safety pin and chain which shall be of approved design

4.4 The cylinder shall be connected to the *common manifold. One discharge outlet shall* be provided on the manifold for connecting the hose assembly. The manifold inlet connection with cylinders are connected shall be fitted with non-return ball valves. The manifold shall be subjected to hydrostatic test pressure 300 kgf/cm^2 without leakage, distortion or failure.

4.5 The trolley shall be fabricated from M.S. Rolled sections and shall be of welded construction. The frame work shall be provided to receive two cylinders with clamps and brackets to receive applicator tube with discharge hose. It should be provided with M. S Axle and two rubber tyre wheels with bush bearing. The wheel shall be not less than 28 cm overall diameter with bush bearing and cushion rubber tyre *The wheel centre shall be (50 ± 2·5) cm.* The length of the trolley shall be not less than 140 cm.

4.6 The nozzle shall be applicator (75 ± 5) mm overall length, (19 ± 1) mm internal dia with closed spherical end with six discharge orifices with (2 ± 1) mm wide and (2·5 ± 0·5) cm long to give forceful discharge of contents of both cylinders in not less than 45 seconds and complete discharge in not more than 160 seconds. The inlet to the nozzle shall be screwed for a minimum length of 14 mm and shall be hexagonal externally.

4.7 One dry chemical powder 2 kg capacity fire *cylinder conforming to IS 2171 : 1985 or BCF* 1·25 kg capacity conforming to IS 11108 : 1984 shall be fitted on trolley.

5 WORKMANSHIP

5.1 All castings and hot pressing shall be clean and sound free from porosity or any other imperfections.

5.2 *Flash or die marks shall be carefully* removed to leave a clean and neat appearance.

5.3 All machinery requirements shall be in accordance with IS 3073 : 1967. All burs and sharp edges should be removed and smooth finished.

6 PAINTING AND MARKING

6.1 Prior to painting, all surfaces shall be thoroughly cleaned and free from rust, scale and grease and reduced to a smooth and even surface.

6.2 With the exception of valve heads, applicator tubes and working parts, the extinguishers shall be painted with 'Fire red' conforming to Shade No. 536 of IS 5 1978. The paint shall conform to IS 2932 : 1974.

6.3 Operation instructions and other marking shall be transferred on an instruction plate.

6.4 Further marking to facilitate filling or recharging shall be stamped on the cylinder head as follows:

a) Empty weight of cylinder (to include valve and syphon tube screwed into nick),

b) *Filled weight of cylinder with* CO_2 gas, and

c) In addition each cylinder shall be provided with a record label which shall be marked as follows:

    i) Serial number and identification of manufacturer and year of manufacture.

    ii) Test pressure and date of the hydrostatic test.

ANNEX A

(*Clause* 2)

LIST OF INDIAN STANDARDS REFERRED

IS No.	*Title*
5 : 1978	Colours for ready mixed paints and enamels (*third revision*)
617 : 1975	Aluminium and aluminium alloys ingots and castings for general engineering purposes (*second revision*)
2171 : 1985	Portable fire extinguishers, dry powder (cartridge type) (*third revision*)
2932 : 1974	Enamel synthetic exterior (a) undercoating (b) finishing (*first revision*)
3073 : 1967	Assessment of surface roughness
3224 : 1979	Valve fittings for compressed gas cylinders excluding liquified petroleum gas (LPG) cylinders (*second revision*)
3710 : 1978	Filling ratios for low pressure liquefiable gas (*first revision*)
6912 : 1985	Copper and copper alloy forging stock and forgings (*first revision*)
7285 : 1988	Seamless manganese steel cylinders for permanent and high pressure liquefiable gases (*second revision*)
11108 1984	Portable fire extinguishers halons-1211 type

ANNEX B

(*Foreword*)

COMMITTEE COMPOSITION

Fire Fighting Sectional Committee, CED 22

Chairman	*Representing*
FIRE ADVISER	Ministry of Home Affairs
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(*Continued on page* 4)

(*Continued from page* 3)

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BUREAU OF INDIAN STANDARDS

Headquarters:

Manak Bhavan, 9 Bahadur Shah Zafar Marg, New Delhi 110002
Telephones : 331 01 31, 331 13 75

Telegrams : Manaksanstha
(Common to all Offices)

Regional Offices:		Telephone
Central :	Manak Bhavan, 9 Bahadur Shah Zafar Marg NEW DELHI 110002	331 01 31 331 13 75
Eastern :	1/14 C.I.T. Scheme VII M, V.I.P. Road, Maniktola CALCUTTA 700054	37 84 99, 37 85 61 37 86 26, 37 86 62
Northern :	SCO 445-446, Sector 35-C, CHANDIGARH 160036	53 38 43, 53 16 40 53 23 84
Southern :	C.I.T. Campus, IV Cross Road, MADRAS 600113	235 02 16, 235 04 42 235 15 19, 235 23 15
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